

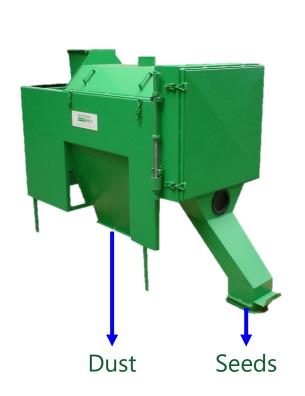


seed fine cleaning equipment





**Seed Brushing Machines**: high capacity, polishing of seeds like carrot, watermelon and beet.











seed fine cleaning equipment



**Seed Brushing Machines**: high capacity, polishing of seeds like carrot, watermelon and beet.

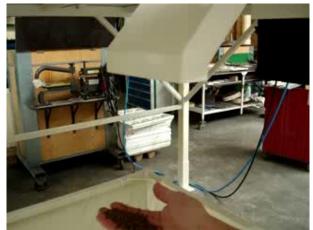


**Option**: belt feeder













**Seed De-Awner Machines**: high capacity, polishing of seeds like carrot, spinach.







Complete set up frame for seed container.
Collecting polished seeds in dust free environment.





**Seed Polishing Machine:** polishing of squash, melons, cucumber and tomato seeds.





Polishing seeds inside a bag. Slow rotation of bag inside large perforated cylinder (30 – 60 minutes process time) Closed environment, dust exhaustion connectable





**Seed Polishing Machine:** polishing of squash, melons, cucumber and tomato seeds.











### Seed Air Separators: different capacity density grading



- 4-5 weight fractions
- 3-4 individual air chambers
- No static issues
- Glass hinge-able door
- Aluminium anodized





3 different models available:

SAS-020 < 5 Kg p/h SAS-140 < 60 Kg p/h SAS-160 < 100 Kg p/h

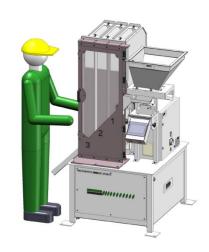




**Seed Air Separator SAS-020:** low capacity density grading.



This model has 3 individual air chambers



Suitable for small lots of high value flower and or vegetable seeds.





**Seed Air Separator SAS-140**: medium capacity density grading.





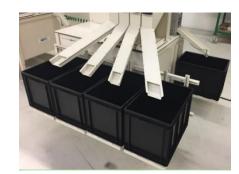






Option: touch screen control





Option: Extended outlets in combination with Extended outlet for heaviest seeds and Foldable plateau (rear side)



**Seed Air Separator SAS-160**: high capacity density grading.













**Seed Air Separator SAS-160**: high capacity density grading.







Outlets to seed containers or buckets







### **Seed Air Separator (de-stoner) 4200**







Separation of, soil, stones and other parts (wheats) from seeds





**Seed Air Screen Machine**: medium high capacity, separating stones, sand, empty seeds etc.



Adjustable screen boat inclination between 3 - 10 degrees





Easy screen closing (locking) & opening system







### Seed Air Screen Machines: installed underneath a platform



All separations can be collected in bags or containers

Speed control feeding belt





**Option**: pre-aspirator (for dirty seeds)



Speed control screen boat



seed fine cleaning equipment

#### **Seed Air Screen Machines**: 4 models available



- 1) Model 4400.30.00: 3 screen levels (I x w) 1000 x 600 mm (total 1.8 m<sup>2</sup>)
- 2) Model 4400.35.00: 3 screen levels (l x w) 1050 x 740 mm (total 2.3 m<sup>2</sup>)
- 3) Model 4400.36.00 : 3 screen levels (l x w) 1515 x 1050 mm (total 4.7 m<sup>2</sup>)

Model 2 and 3 suitable for Selecta screens type, Standard 1 and 2

4) Model 4400.37.00: 3 screen levels (l x w) 800 x 1000 mm (total 4.8 m<sup>2</sup>)



#### Option:

heavy seeds transported to higher level with seed elevator







seed fine cleaning

**Seed Air Screen Machines:** high capacity separating seeds from, weeds, stones and empty seeds.











**Seed Air Screen Machines:** high capacity separating seeds from, weeds, stones and empty seeds.





Air separation (density) channel







seed fine cleaning equipment

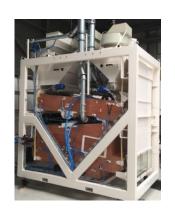


**Seed Air Screen Machines:** New generation – auto compressed air cleaning, sound insulation etc















Seed Air Screen Machines: New generation – auto compressed air cleaning







Compressed air cleaning inside machine

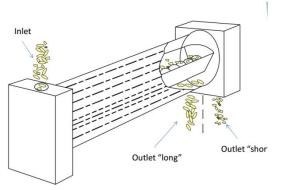






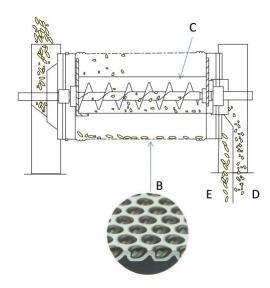
**Seed Indent Cylinders:** high capacity separating based on length, like carrots, lettuce, melons etc.





Different lengths (capacity) cylinders available

Single or double (1 over 1)



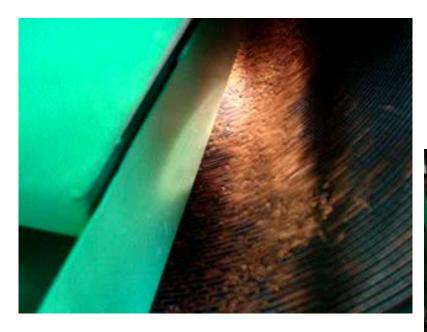
**Option:** protection covers with safety switches







**Seed Indent Cylinders:** high capacity separating based on length, like carrots, lettuce, melons etc.















**Seed Gravity Separators**: high capacity, density grading, increasing seed quality.



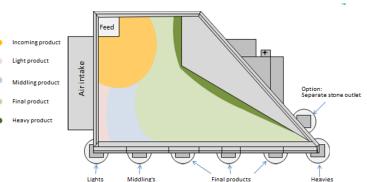






**Seed Gravity Separators**: high capacity, density grading, increasing seed quality.













**Seed Gravity Separators**: high capacity, density grading, increasing seed quality.



Option: automatic hydraulic deck inclination With remote control





**Option**: special outlet for direct collection of seeds into seed containers



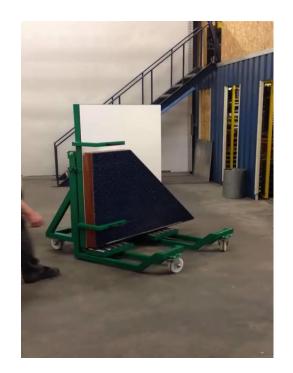




**Seed Gravity Separators**: to support the deck when changing deck type. HSE reduce lifting weights for operators

**Option:** deck tilting cart









In up-right position the deck can be rolled to for example a deck storage rack



laboratory seed cleaning equipment



#### **Seed Gravity Separators**: complete installations.





- Dust free box turning (tipping)
- Vacuum transport to separator
- Gravity separator (2000 kg p/h)
- Automatic switch with valves to containers
- Dust free environment (HSE)
- Operating after working hours







**Seed Gravity Separators**: complete installations.







#### **Details**:

- Closed dust exhaustion hood
- Automatic (recipe) menu
- Vacuum transport system





laboratory seed cleaning equipment



**Seed Calibrating Machine**: high capacity, accuracy sizing of cabbage, spinach, carrot and/or melons.

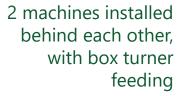


**3 screen machine**. Using stainless steel perforated screens. Tollerance ± 0.02 mm!!





Sound insulation / dust hood











**Seed Calibrating Machine**: high capacity, accuracy sizing of cabbage, spinach, carrot and/or melons.



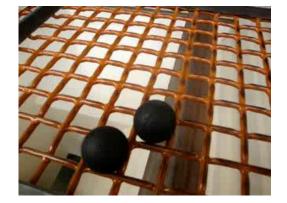
To reduce vibration of the machine to the floor we use shock absorbers







To reduce the noise level of the rubber balls during cleaning of the screens, we have coated the ball box with PU (rubber coating)



Separate controlled variable, interval speed of ball cleaning!





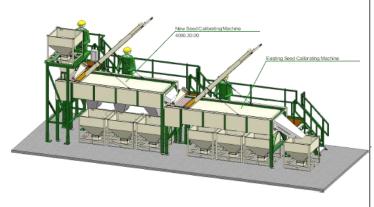


**Seed Calibrating Machine**: Eccentric drive of screens and ball box. Independent speed controls.













Seed Calibrating Machine: Un balance drive screens and ball box.









Vacuum transport system





**Seed Calibrating Machine**: Un balance drive screens and ball box.







Installation with 6 screens = 7 sizes



**Seed Calibrating Machine**: Un balance drive screens and ball box.







Dust suction hoods – pneumatic opening Automatic screen clamping system





**Seed Calibrating Machine**: Un balance drive screens and ball box.





Quick and easy inspection





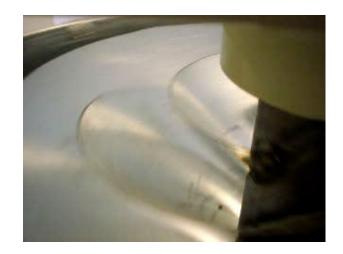
**Seed Spiral Separator**: separating round from flat seeds.



















**Seed Spiral Separator**: separating round from flat seeds.



Turning left or right or just stationary





### **Seed Spiral Separator**: complete installations



Platforms, with safe access to different levels









**Seed Belt Graders**: high capacity separating round from flat seeds.





**Seed Belt Graders**: separating round from flat seeds.



**Option**: longer outlets to the floor



Central inlet hopper and vibratory feeders, to feed each belt with seeds













**Magnetic Seed Separator**: separating seeds with threshing damage (cracks) or fish mouth.







**Manual mixing**: mixing / blending in a pan or the seeds with water and iron powder for ± 3 minutes is needed.

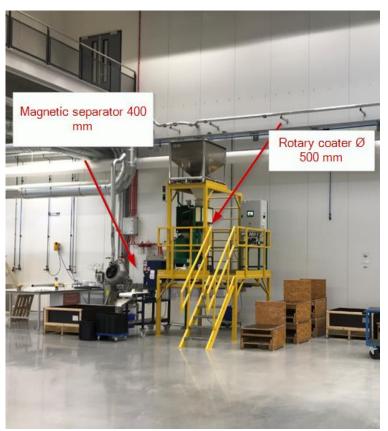








### **Magnetic Seed Separator**:



Automatic mixing : mixing / blending the seeds with water and iron powder for  $\pm$  3 minutes is needed.











**Magnetic Seed Separator**: separating seeds with threshing damage (cracks) or fish mouth.



Than use the separator:



Easy adjustable level slide



The magnetic force is created at the end of the belt

2 models available: 400 and 800 mm belt width









**Magnetic Seed Separator**: separating pumpkin seeds with extraction damage (cracks) or fish mouth.



**Seed Colour Sorters**: separating seeds with colour differences.



**CCD** camera detecting technology







**Seed Colour Sorters**: high capacity separation of seeds with colour differences.



**Touch Screen Controls** 



Feeding





Sample taking

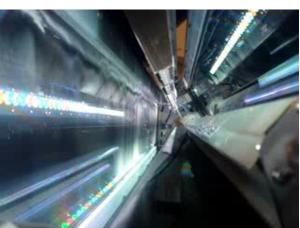


Sorting process



**Seed Colour Sorters**: high capacity separation of seeds with colour differences.





**RGB** camera detecting technology

#### **Touch screen controls**



#### **Compared with CCD technology**:

- •Real colour sorting camera's
- Higher accuracy
- Higher capacity
- •Led lightning colour lightning technology









Seed Mixing/Blending Machines: mixing different seed lots homogeneous together.

### Different capacities batch blenders available:

Net:

8 litres

75 litres

350 litres

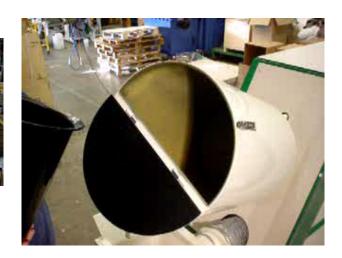
800 litres

1600 litres

4000 litres



Manually filling





75 litres machine

Mixing/blending process





laboratory seed cleaning equipment



**Seed Mixing/Blending Machines**: mixing different seed lots homogeneous together.



Filling and emptying position

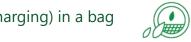


Machines are completely protected by covers and doors.





350 litres machine



Emptying (discharging) in a bag



laboratory seed

**Seed Mixing/Blending Machines**: mixing different seed lots homogeneous

together.



Protected by covers and safety switches

A- symmetric rotation for a good blending process



Emptying the drum, by a pneumatic valve









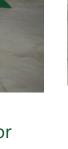


laboratory seed cleaning equipment



Seed Mixing/Blending Machines: mixing different seed lots homogeneous together.







For emptying the system: seed containers can be sided underneath the discharge by means of a roller conveyor





Seed Mixing/Blending Machines: mixing different seed lots homogeneous together.

Box turners and weighing belts for mixing different lots continuously. High capacity possible 2 - 6 tons per hour.







# Laboratory Seed Cleaning



laboratory seed cleaning equipment





### **Laboratory Seed Cleaning Equipment**







**Seed Hand Screens**: used for manual sizing of seeds, or using a screening machine.



**Option:** Hand Screen Ø 200 transportable storage rack





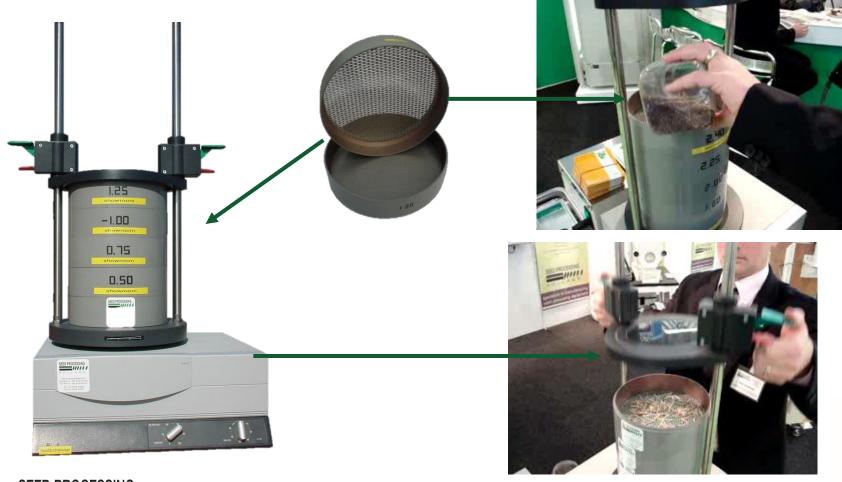


- Manual sieving of seeds.
- Stainless steel perforated plates
- Round, slotted and square perforations
- Ø 200 300 400 and 500 mm screens
- Anti-static frame (light in weight!)



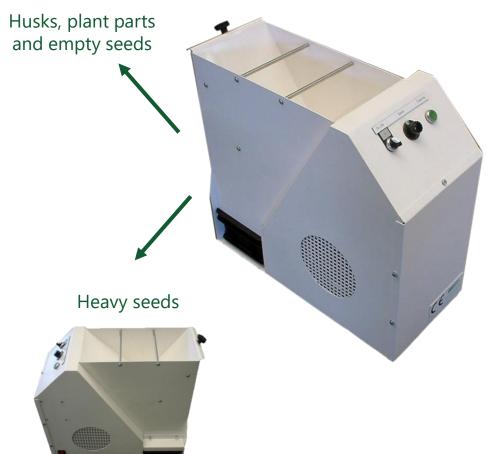


Seed Hand Screens: used for manual sizing of seeds, or using a screening machine.





**Seed Winnower**: used for air separation of seeds. Used at breeding stations.



Cleaning of seeds at research stations





**Seed Winnower**: used for air separation of seeds. Used at breeding stations.

Higher capacity winnower







Cleaning of medium large seed lots, for example after threshing



Heavy "clean" seeds



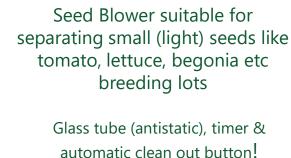




**Seed Blower Ø 100**: used for air separation of small seed lots. For example breeding stations.



Ø 100 mm tube (± max 100 gram)





Option: dust exhaust hood









**Seed Blower Ø 200**: used for air separation of small lots of large seeds.



Ø 200 mm tube (± max 500 gram)

Seed Blower suitable for separating large (heavy) seeds like beans and squash breeding lots















Lab. Seed Air Separator: used for air separation of medium small seed lots.









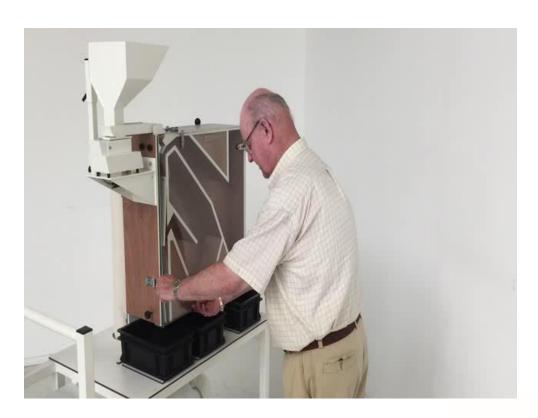






Lab. Seed Air Separator: used for air separation of medium small seed lots.





Hinge able glass door, for easy and quick access for cleaning in between lots





### **Lab. Seed Air Separator**



Option: Sound insulation





Dust collection bin is easy accessible

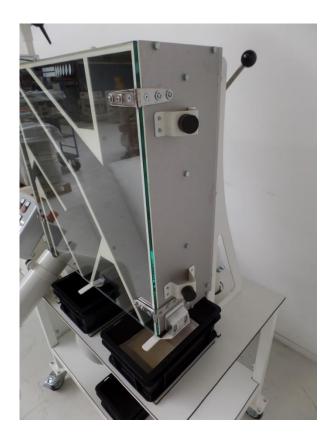






### **Lab. Seed Air Separator**







**Option**: Aluminium (anodized) air chamber

**Objective:** possibility for using disinfectant liquids on machine materials





**Seed Lab. Brushing Machine**: used for flower seed threshing or vegetable seed polishing.





Used in breeding stations. Used for very small seed lots e.g. 5 - 20 grams.















Seed Brushing Machine: used for flower seed threshing or vegetable seed polishing.





**Option**:

larger inlet feeding table

**Option:** vibratory feeder

















Seed de-awner Machine: used for flower or vegetable seed polishing.





Seed and dust will leave the machine together















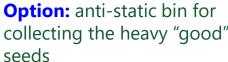


**Seed Air Screen Machine**: used for separating seeds from stones, dust and empty seeds.















**Seed Air Screen Machine**: used for separating seeds from stones, dust and empty seeds.



**Option**: belt feeder (standard = vibratory feeder)



**Option**: sound insulation





**Seed Air Screen Machine**: used for separating seeds from stones, dust and empty seeds.



**Air separation channel:** Easy inspection possible





### Option:

Touch screen control, with recipe memory





**Seed Indent Cylinder**: separating on length of seeds, like for lettuce, marigolds, melons etc.





Ø 400 x 500 mm









Seed Indent Cylinder 1:1: used for sizing long shaped seeds, like lettuce, melons etc.

Two mantles (upper and lower) to increase capacity or to have 3 separations in one process







Option: Transparent safety covers







**Seed Gravity Separator**: used for density grading of seeds, increasing the seed quality.

Designed for separating very small seed lots (stock seeds / foundation seeds, flower seed lots



**Option:** stainless steel Mesh deck



300 gram - 5 kg per hour

**Option:** 

dust exhaustion hood



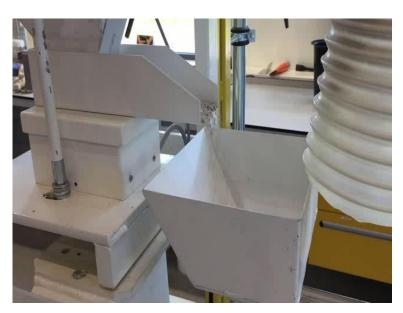






**Seed Gravity Separator**: used for density grading of seeds, increasing the seed quality.

**Option:** special outlets







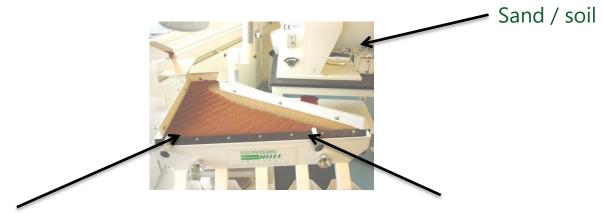


± 2 - 25 kg per hour





**Seed Gravity Separator**: used for density grading of seeds, increasing the seed quality.



Light / empty low quality seeds



"Heavy" quality seeds







**Seed Belt Grader**: used for separating round and flat seeds. For example petunia or begonia seeds.







Easy adjustment of belt inclination





**Seed Belt Grader**: used for separating round and flat seeds. For example petunia or begonia seeds.











**Seed Calibrating Machine**: used for accurate sizing of seeds, to create plant uniformity.

















**Seed Calibrating Machine**: used for accurate sizing of seeds, to create plant uniformity.



Option: transparent or sound insulated dust exhaustion hoods











**Option:** belt feeder for better feeding of difficult to dose seeds (seeds with chaffs, gerbera's, carrots etc)



### **Lab. Cleaning Operation**





